



▶▶▶ **PRINTING INSTRUCTIONS**

**Instructions for Printing onto Light Colored Textiles with FOREVER Classic**

▶▶▶ **PRINT SETTINGS**

**COLOR COPIER**

**Copy Mode:** See list on reverse side  
**Image Mode:** Mirror image  
**Feeding:** Bypass (manual feeding)

**LASER PRINTER**

**Print Mode:** See list on reverse side  
**Image Mode:** Mirror image  
**Feeding:** Bypass (manual feeding)

▶▶▶ **TRANSFER SETTINGS**

	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>	
<b>PRESSURE</b>	5 bar (70 PSI)	High/maximum	
<b>TEMPERATURE</b>	200° C (390° F)	200° C (390° F)	
<b>TIME</b>	10 seconds	10 seconds	

▶▶▶ **PRINTING STEP-BY-STEP**

**EASY APPLICATION**

- ▶ Place the textile on the lower plate.
- ▶ Place **FOREVER Classic** onto the t-shirt.
- ▶ Press for 10 seconds.
- ▶ Peel off the transfer paper until it's hot.  
(Do not in any event take the t-shirt off the press before the transfer paper has been peeled off.)
- ▶ For a softer touch stretch the garment into the width.

**PROFESSIONAL APPLICATION\***

- ▶ Place the textile on the lower plate.
- ▶ Place **FOREVER Classic** onto the t-shirt.
- ▶ Press for 3-5 seconds with low pressure.
- ▶ Peel off the transfer paper until it's hot.  
(Do not in any event take the t-shirt off the press before the transfer paper has been peeled off.)
- ▶ Cover the image with silicone paper **Glossy Finish** (Antistick) and press again with maximum pressure for 10 seconds.
- ▶ Open the press and remove the **Glossy Finish** (Antistick).
- ▶ For a softer touch stretch the garment into the width.

**\*Hint:** Our customers like **FOREVER Classic** because there is almost no visible background around the design. When printing in 2 stages you can even get better results. Using low pressure by the first pressing reduces the "pressure mark" the paper leaves on the garment and the second pressing with high pressure removes it completely. Now, the transfer can't be differentiated from a screen printed garment.

▶▶▶ **WASHING**

- ▶ **Up to 60° C** (warm wash cycle).

▶▶▶ **IRONING**

- ▶ **When ironing cover the print with baking paper.**

▶ **ANY PROBLEMS?** Visit our website [www.forever-ots.com](http://www.forever-ots.com)  
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



▶▶▶ **PRINTING INSTRUCTIONS**

**Instructions for Printing onto Mouse Pads with FOREVER Classic**

▶▶▶ **PRINT SETTINGS**

**COLOR COPIER**

**Paper Mode:** See list on reverse side  
**Image Mode:** Mirror image  
**Feeding:** Bypass (manual feeding)

**LASER PRINTER**

**Paper Mode:** See list on reverse side  
**Image Mode:** Mirror image  
**Feeding:** Bypass (manual feeding)

▶▶▶ **TRANSFER SETTINGS**

	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>	
<b>PRESSURE</b>	3-4 bar (30-50 PSI)	Medium	
<b>TEMPERATURE</b>	200° C (390° F)	200° C (390° F)	
<b>TIME</b>	3 seconds	3 seconds	

















▶▶▶ **TRANSFER APPLICATION**













- ▶ Place a sheet of the silicone paper **Glossy Finish** (Antistick) on the lower plate (glossy side face up).
- ▶ Place the **mouse pad** on the silicone paper, textile face up.
- ▶ Position **FOREVER Classic** on the mouse pad.  
(The printed area should be larger than the mouse pad.)
- ▶ Press for 3 seconds.
- ▶ Remove the transfer paper immediately.

▶ **ANY PROBLEMS?** Visit our website [www.forever-ots.com](http://www.forever-ots.com)  
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



**PRINTER COMPATIBILITY LIST  
FOREVER Classic**

BRAND	MODEL	PRINTER SETTINGS
<b>CANON</b>	CLC 200 	HEAVY PAPER
	CLC 300-350 	HEAVY PAPER
	CLC 500-550 	HEAVY PAPER
	CP 600 	UNSUITABLE
	CLC 700 	HEAVY PAPER
	CLC 800 	HEAVY PAPER
	CLC 900-950 	HEAVY PAPER
	CLC 1000 	HEAVY PAPER
	CLC 1100 	HEAVY PAPER
	CLC 1130 	HEAVY PAPER
	CLC 1150 	HEAVY PAPER
	CLC 1160 	HEAVY PAPER
	CLC 1180 	HEAVY PAPER
	CLC 3200	UNSUITABLE
<b>DEVELOP</b>	QC 2235+	UNSUITABLE
	QC 3101	UNSUITABLE
	ineo 450+	UNSUITABLE
<b>EPSON</b>	Laser C 8500	UNSUITABLE
	Laser C 8600	UNSUITABLE
	Aculaser C 1100	UNSUITABLE
<b>HP</b>	2500 L	UNSUITABLE
	2550 L	UNSUITABLE
	3500 N	UNSUITABLE
	4550	UNSUITABLE
	3550	UNSUITABLE
	2600 N	UNSUITABLE
<b>KYOCERA</b>	FS-C5020N	UNSUITABLE
<b>LEXMARK</b>	C912	UNSUITABLE
<b>MINOLTA</b>	MagiColor 2 	TRANSPARENCY FOIL
	Bizhub C 250	UNSUITABLE
	Bizhub C 350	UNSUITABLE
	Bizhub C 450	UNSUITABLE
	Bizhub Pro C500	UNSUITABLE
	CF 2002	UNSUITABLE
	CF 3102	UNSUITABLE
	QMS 2200 	ETIKETT
	QMS 2300 DL	UNSUITABLE
	QMS 2350	UNSUITABLE
MC 2400 W	UNSUITABLE	
QMS 6100 DL 	HEAVY PAPER	

BRAND	MODEL	PRINTER SETTINGS
<b>NASHUATEC</b>	DSC 328 	HEAVY PAPER
	MPC2000	THICK PAPER
	MPC2500AD	THICK PAPER
	MPC2500e	THICK PAPER 1
<b>OKI</b>	C 3100/3200	UNSUITABLE
	C 5200/5400	UNSUITABLE
	C 5700	UNSUITABLE
	C 9300/9500	UNSUITABLE
	C 9600	UNSUITABLE
	C 9800	UNSUITABLE
<b>RICOH</b>	Aficio AP3800C	UNSUITABLE
	Aficio C 811	HEAT-RESISTANT FOIL
	Aficio CS510E	THICK PAPER 3
	Aficio 2228C 	HEAVY PAPER
<b>TALLY</b>	8004/81004 	UNSUITABLE
	8008	UNSUITABLE
	8204 	TRANSPARENCY FOIL
	8006e 	HEAVY PAPER
<b>TOSHIBA</b>	eStudio 211c 	THICK 2
	eStudio 311c 	THICK 2
<b>UTAX</b>	CDC1526D	UNSUITABLE
<b>XANTE</b>	600 	HEAVY PAPER
	1200 PRO 	HEAVY PAPER
<b>XEROX</b>	DC 12 	HEAVY PAPER
	DC 3535	UNSUITABLE
	Workcenter 3545	UNSUITABLE
	DC 50 	HEAVY PAPER
	M 24	UNSUITABLE
	Phaser 7750	UNSUITABLE
	DC 240/250	UNSUITABLE
	DC 1250 	THICK PAPER