



▶▶▶ **INSTRUCTIONS**

Instructions for Printing
with **FOREVER Flex** & **FOREVER Flex Nylon**

▶▶▶ **TRANSFER SETTINGS**

TEXTILES	TEMPERATURE	TIME	PRESSURE
COTTON	150-165°C (302-320°F)	15-20 sec.	high
COTTON/ POLYESTER (Mixture)	165-175°C (329-347°F)	20-25 sec.	high
POLYESTER/ ACRYL (Mixture)	160-170°C (320-338°F)	15-20 sec.	medium
POLYESTER (colored)	150°C (302°F)	30 sec.	medium

▶▶▶ **TRANSFER APPLICATION FOREVER Flex**

NOTE

Lower application temperature is possible at longer pressure time (min. 150° C recommended).
The polyester protection film should be removed hot immediately after opening the press. Afterwards it is recommend pressing the material for another 2 seconds.

▶▶▶ **TRANSFER APPLICATION FOREVER Flex Nylon**

- ▶ Cut out the image or the text with a plotter/cutter (mirror image).
- ▶ Weed the design.
- ▶ First press the T-shirt during 3 seconds and place your motive onto the garment.
- ▶ Press using the medium pressure setting at 150-160°C (302-320°F) for 30-50 seconds.
- ▶ Remove the backing paper immediately and press again for 3 seconds.

▶▶▶ **WASHING**

- ▶ **Up to 60° C** with fine detergent washable. Textile before the laundry on left turn.

▶▶▶ **SIZES**

- ▶ **Sizes - size of rolls:**
Width = 50 cm Lenght = 5 m, 10 m, 25 m or 50 m

▶ **ANY PROBLEMS?** Visit our website www.forever-ots.com
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!

▶▶▶ **FOREVER FLEX**

Recommended Print Parameters for different FOREVER FLEX Applications

		TEMPERATURE	PRESSURE	TIME	WASHING	SIZES	
MATERIAL	COMPONENTS	(°C)	in bar				
FOREVER FLEX	FOREVER FLEX BRILLIANT	100% Cotton Recommended Knife 45°	150-165°C (302-329°F)	4 bar (72.5 PSI)	10-15 sec.	Up to 40° C with fine detergent washable. Textile before the laundry on left turn.	Width: 50 cm Length: 5 m, 10 m, 25 m or 50 m
	NOTE After the thermal transmission peel off the foil cold!						
	FOREVER FLEX STARFLEX	100% Cotton Recommended Knife 45°	150-165°C (302-329°F)	4 bar (72.5 PSI)	10-15 sec.	Up to 60° C with fine detergent washable. Textile before the laundry on left turn.	Width: 50 cm Length: 5 m, 10 m, 25 m or 50 m
NOTE After the thermal transmission peel off the foil cold!							
FOREVER FLEX PEARL GLITTER	100% Cotton Recommended Knife 45°	150-165°C (302-329°F)	4 bar (72.5 PSI)	15-20 sec.	Up to 40° C with fine detergent washable. Textile before the laundry on left turn.	Width: 50 cm Length: 5 m, 10 m, 25 m or 50 m	
NOTE After the thermal transmission peel off the foil warm!							

FOREVER FLEX NYLON	FOREVER FLEX NYLON	100% Nylon Recommended Knife 45°	145-150°C (293-302°F)	3-4 bar (43.5-58 PSI)	30-50 sec.	Up to 40° C with fine detergent washable. Textile before the laundry on left turn.	Width: 50 cm Length: 5 m, 10 m, 25 m or 50 m
	NOTE After the thermal transmission peel off the foil warm!						