



▶▶▶ **PRINTING INSTRUCTIONS**

Instructions for Printing onto **Light Colored Textiles** with **FOREVER Ink-Jet Transparent**

▶▶▶ **PRINT SETTINGS**

**IMPORTANT!**

Only for use in ink-jet printers and with dye-based or pigment inks.

**Image Mode:** Mirror Image

▶▶▶ **TRANSFER SETTINGS**

	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>	
<b>PRESSURE</b>	5 bar (70 PSI)	High/maximum	
<b>TEMPERATURE</b>	200° C (390° F)	200° C (390° F)	
<b>TIME</b>	15 seconds	10 seconds	

▶▶▶ **PRINTING STEP-BY-STEP**

**EASY APPLICATION**

- ▶ Place the textile on the lower plate.
- ▶ Place **FOREVER Ink-Jet** onto the t-shirt.
- ▶ Press for 15 seconds.
- ▶ Peel off the transfer paper after cooling down for 5-10 seconds. (Do not in any case take the t-shirt off the press before the transfer paper has been peeled off.)
- ▶ For a softer touch stretch the garment into the width.

**PROFESSIONAL APPLICATION\***

- ▶ Place the textile on the lower plate.
- ▶ Place **FOREVER Ink-Jet** onto the t-shirt.
- ▶ Press for 3-5 seconds with low pressure.
- ▶ Peel off the transfer paper after cooling down for 5-10 seconds. (Do not in any case take the t-shirt off the press before the transfer paper has been peeled off.)
- ▶ Cover the image with silicone paper **Antistick** and press again with maximum pressure for 15 seconds.
- ▶ Open the press and remove the antistick.
- ▶ For a softer touch stretch the garment into the width.

**\*Hint:** Our customers like **FOREVER Ink-Jet**, because there is almost no visible background around the design. When printing in 2 stages you can even get better results. Using low pressure by the first pressing reduces the "pressure mark" the paper leaves on the garment and the second pressing with high pressure removes it completely. Now, the transfer cannot be differentiated from a screen printed garment.

▶▶▶ **WASHING**

- ▶ **Up to 40° C** (warm wash cycle).

▶▶▶ **IRONING**

- ▶ **When ironing cover the print with baking paper.**

▶ **ANY PROBLEMS?** Visit our website **www.forever-ots.com**  
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!