



▶▶▶ **PRINTING INSTRUCTIONS**

Instructions for Printing onto Dark Colored Textiles
with **FOREVER Subli-Dark 201** (Multi-Dark)

for 100% Cotton

Important Hint: Mixed fibres and other textiles have to be tested by the user!

▶▶▶ **PRINT SETTINGS**

IMPORTANT!

Only for use in Ink-Jet Printers and with Sublimation Inks!

Image Mode: Mirror Image

▶▶▶ **TRANSFER SETTINGS**

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS	
PRESSURE	5 bar (70 PSI)	Maximum	
TEMPERATURE	180° C (360° F)	180° C (360° F)	
TIME	10 seconds + 30 seconds	10 seconds + 30 seconds	

▶▶▶ **TRANSFER APPLICATION**

- ▶ Print in "mirror image" mode.
- ▶ Cut the outlines.
- ▶ Weed the white areas.
- ▶ First press the T-shirt during 5 seconds.
- ▶ Place the **FOREVER Subli-Dark 201** transfer onto the garment, cover it with 5 sheets of regular copy paper and press for 10 seconds.
- ▶ It's very important to peel off the backing paper after it cooled down.
- ▶ Cover the transfer with silicone paper **Glossy Finish** (Antistick) or **High Gloss** for a glossy or with **Matte Finish** (Variotrans) for a matt finish and press again for 30 seconds.
- ▶ Peel **Glossy Finish** (Antistick) **hot!** Peel **High Gloss** and **Matte Finish** (Variotrans) cold!

▶▶▶ **WASHING**

- ▶ **Up to 40° C** (cold wash cycle).

▶▶▶ **IRONING**

- ▶ **When ironing cover the print with baking paper.**

▶ **ANY PROBLEMS?** Visit our website www.forever-ots.com
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!