



▶▶▶ **PRINTING INSTRUCTIONS**

Instructions for Printing onto Puzzles
with **FOREVER Variofilm**

▶▶▶ **PRINT SETTINGS**

COLOR COPIER

Paper Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

LASER PRINTER

Paper Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

▶▶▶ **TRANSFER SETTINGS**

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS	
PRESSURE	5 bar (70 PSI)	High/Medium	
TEMPERATURE	200° C (390° F)	200° C (390° F)	
TIME FOR A6	55 seconds	65 seconds	
A4	65 seconds	75 seconds	
A3	75 seconds	85 seconds	

▶▶▶ **TRANSFER APPLICATION**

- ▶ Preheat the **puzzle** for 5 seconds to reduce the humidity in the material and remove it from the transfer press.
- ▶ Preheat the **silicone pad universal** for 5-10 seconds, then put it aside.
- ▶ Place a sheet of silicone paper **Glossy Finish** (Antistick) on the lower plate (glossy side face up).
- ▶ Place the puzzle on top of that.
- ▶ Peel the backing paper off the **FOREVER Variofilm**.
- ▶ Place **FOREVER Variofilm** foil (sticky side face up) on the puzzle and cover it with **Glossy Finish** (Antistick).
- ▶ Place the silicone pad - preheated side down - on top of all and press according to the above mentioned settings.
- ▶ Wait for the puzzle to cool down **COMPLETELY** before removing the **FOREVER Variofilm** foil.

▶ **ANY PROBLEMS?** Visit our website **www.forever-ots.com**
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



▶▶▶ **PRINTING INSTRUCTIONS**

Instructions for Printing onto Chromolux Binders with FOREVER Variofilm

▶▶▶ **PRINT SETTINGS**

COLOR COPIER

Paper Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

LASER PRINTER

Paper Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

▶▶▶ **TRANSFER SETTINGS**

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS	
PRESSURE	5 bar (70 PSI)	High/maximum	
TEMPERATURE	200° C (390° F)	200° C (390° F)	
TIME	45 seconds	60 seconds	








▶▶▶ **TRANSFER APPLICATION**












- ▶ Preheat the **silicone pad universal** for 5-10 seconds, then put it aside.
- ▶ Place the **chromolux binder** on the lower plate, cover it with the silicone pad - preheated side facing down - and press for 10 seconds to reduce the humidity in the material.
- ▶ Peel the backing paper off the **FOREVER Variofilm**.
- ▶ Place the **FOREVER Variofilm** foil (sticky side face up) on the chromolux binder and cover it with **Glossy Finish** (Antistick).
- ▶ Place the silicone pad on top of all and press according to the above mentioned settings.
- ▶ Wait for the chromolux binder to cool down **COMPLETELY** before removing **FOREVER Variofilm** foil.

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**PRINTER COMPATIBILITY LIST
FOREVER Variofilm**

BRAND	MODEL	PRINTER SETTINGS
CANON	all CLC 	HEAVY PAPER
	CP 600 	UNSUITABLE
	CLC 3200	UNSUITABLE
	IRC 2880	HEAVY PAPER 1
	C1	HEAVY PAPER 2
DEVELOP	QC 2235+	UNSUITABLE
	QC 3101	UNSUITABLE
	ineo 450+	UNSUITABLE
	ine 250+	CARTON 1
EPSON	Laser C 8500	UNSUITABLE
	Laser C 8600	UNSUITABLE
	Aculaser C 1100	UNSUITABLE
HP	2500 L	LABEL
	2550 L	LABEL
	3500 N	HEAVY PAPER
	4550	UNSUITABLE
	3550	UNSUITABLE
	2600 N	TRANSPARENCY
	3600	CARTON
KYOCERA	FS-C5020N	FOIL
	KM-C2520	THICK/PAPER HEAVY 1
	KM-C2525E	THICK/PAPER HEAVY 1
	KM-C3225	THICK/PAPER HEAVY 1
	KM-C3232E	THICK/PAPER HEAVY 1
KM-C4035E	KM-C4035E	THICK/PAPER HEAVY 1
LEXMARK	C912	UNSUITABLE
MINOLTA	MagiColor 2 	TRANSPARENTFOIL
	Bizhub C 250/252	CARTON 1
	Bizhub C 350/351	UNSUITABLE
	Bizhub C 450/451	UNSUITABLE
	Bizhub Pro C500	UNSUITABLE
	CF 2002	NORMAL PAPER
	CF 3102	NORMAL PAPER
	QMS 2200 	LABEL
	QMS 2300 DL	THICK STOCK
	QMS 2350 	THICK STOCK
	MC 2400 W	LABEL
	QMS 6100 DL 	HEAVY PAPER
	Bizhub C253	CARTON 1
Bizhub C203 	CARTON 1	
Bizhub C353	CARTON 1	

BRAND	MODEL	PRINTER SETTINGS	
NASHUATEC	DSC 328 	TRANSPARENCY FOIL	
	MPC2000	THICK PAPER 1	
	MPC2500AD	THICK PAPER 1	
	MPC2500e	THICK PAPER 1	
OKI	C 3100/3200	LABEL	
	C 3300-3400	LABEL 2	
	C 5200/5500	LABEL	
	C 5600-5900	LABEL 2	
	8600-8800	LABEL 2	
	C 5200/5400	LABEL	
	C 5700	GLOSSY	
C 9300/9500	C 9300/9500	LABEL	
	C 9600	LABEL	
	C 9800	LABEL	
	RICOH	Aficio AP3800C	LABEL
		Aficio 2228C 	TRANSPARENCY FOIL HEAT RESISTANT FOIL
Aficio C 811	Aficio C 811	HEAT RESISTANT FOIL	
	Aficio CS510E	THICK PAPER 3	
	Aficio DSC428	THICK PAPER	
AficioCL4000DN	AficioCL4000DN	THICK 1	
	SHARP	MX2300N	HEAVY PAPER
TALLY	8004/81004 	UNSUITABLE	
	8008	LABEL	
	8204 	UNSUITABLE	
	8006e 	HEAVY PAPER	
TOSHIBA	eStudio 211c 	UNSUITABLE	
	eStudio 311c 	UNSUITABLE	
UTAX	CDC1526D	UNSUITABLE	
XANTE	600 	HEAVY PAPER	
	1200 PRO 	HEAVY PAPER	
XEROX	DC 12 	HEAVY PAPER	
	DC 3535	UNSUITABLE	
	Workcenter 3535	LABEL	
	DC 50 	HEAVY PAPER	
	M 24	THIN PAPER	
Phaser 7750	Phaser 7750	UNSUITABLE	
	DC 240/250	UNSUITABLE	
	DC 1250	THICK PAPER	

